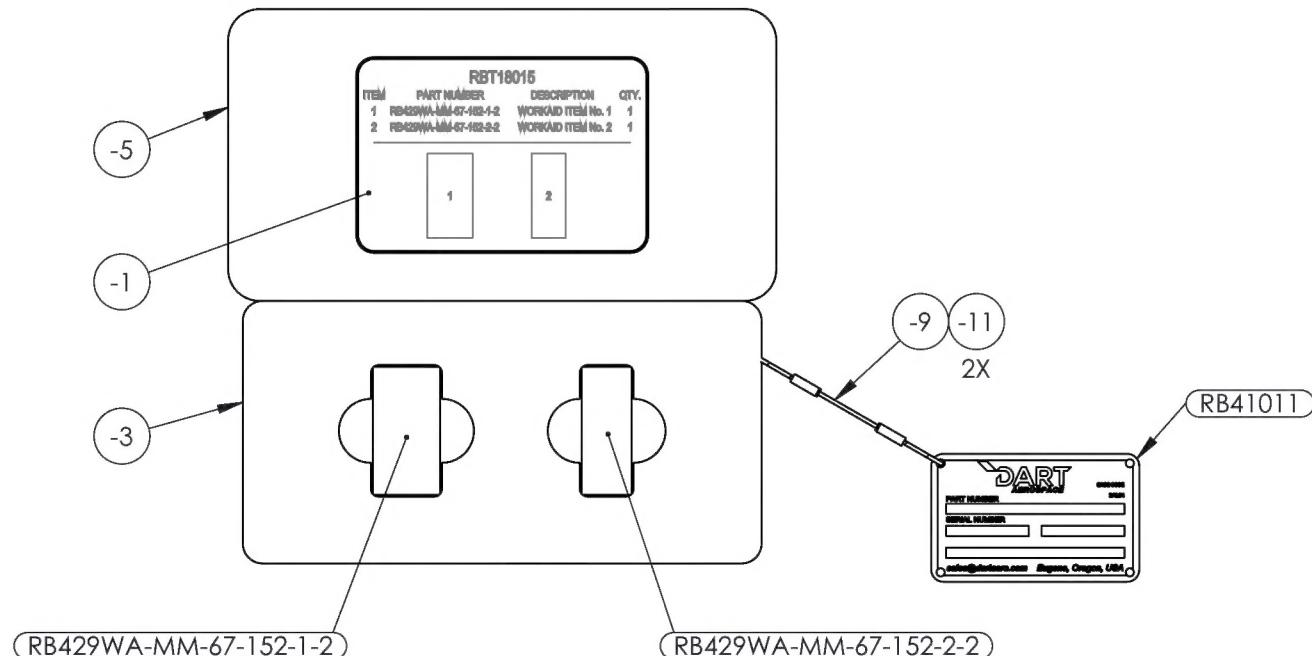


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REVIEWS			DESCRIPTION			DATE	INITIAL	APPROVED
REV	ECR							
1			RELEASED FOR PRODUCTION.			10/10/2016	RJC	JAG



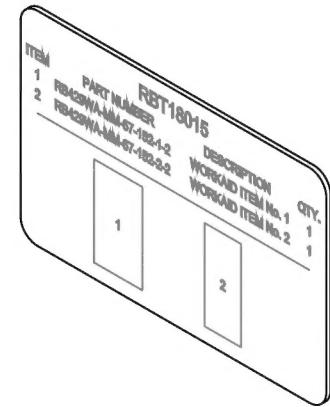
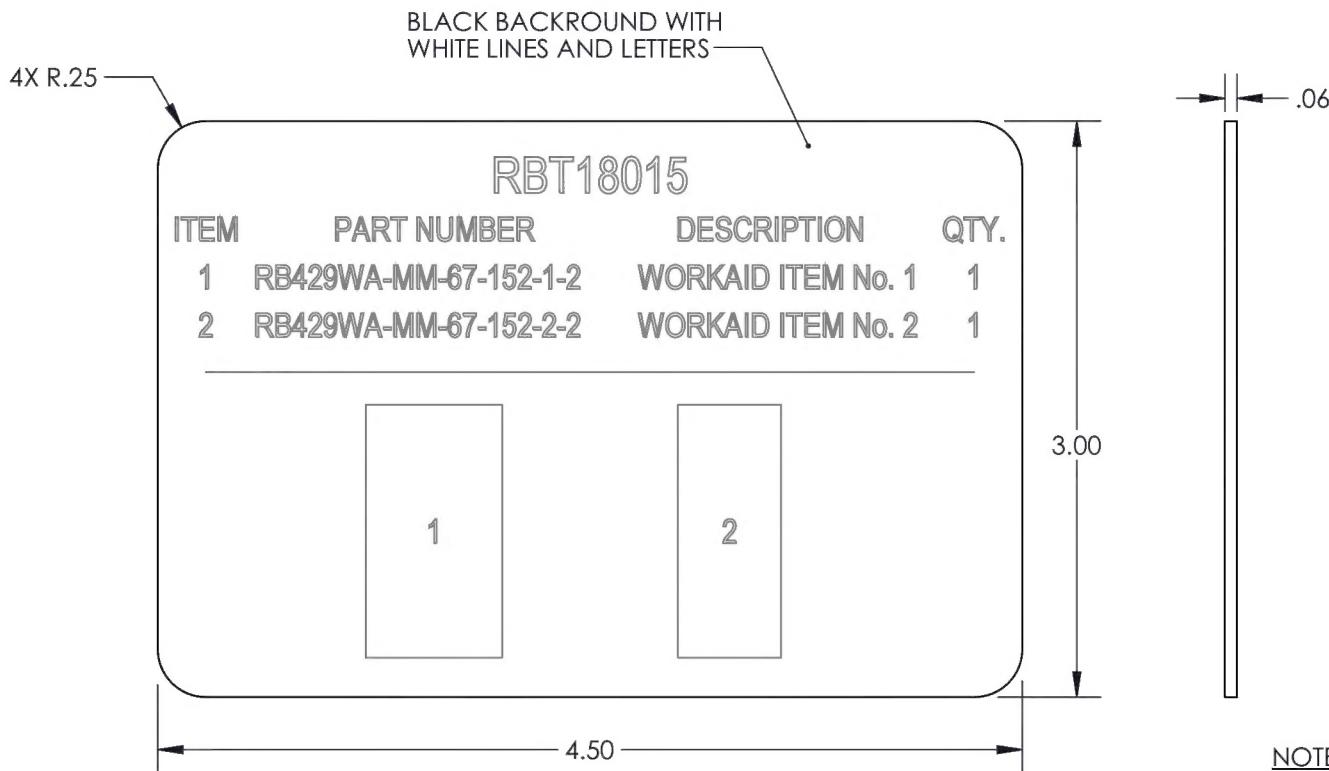
NOTE:
REFERENCE FIGURE 67-152.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB429WA-MM-67-152-1-2	1	WORKAID ITEM No. 1			1
			RB429WA-MM-67-152-2-2	1	WORKAID ITEM No. 2			1
		-1		1	PLACARD	PLASTIC		2
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	1.40 X 4.10 X 8.10 (CASE SOLUTIONS)	3
		B/O	-5	1	TOP FOAM CUSHION	ETHAFOAM 220, BLACK	.83 X 4.56 X 8.56 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1060-E	N/S
		B/O	-9	1	LANYARD	COATED STEEL	Ø1/16 X 3 (CARR LANE #CL-2-C)	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1

TITLE			REV
BEARINGS - REPLACEMENT			1
DWG NO.			RBT18015
MATERIAL			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT			.XXX ± .005 FRACTIONS ± 1/8
FINISH			.XX ± .01 ANGLES ± 5°
SPEC			X ± .1 SURFACES = 125 ✓
DRAWN BY:			CLOUGH
CHECKED:			DUERFELDT
OPPS APPR:			ANDERSON
QA APPR:			LINDSAY
APPROVED:			GILBERT
SCALE	1:3	DATE	10/6/2016
SHEET 1 OF 4			

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE:
USE PDF.

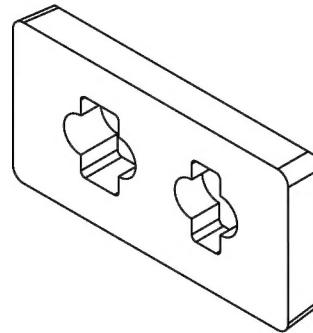
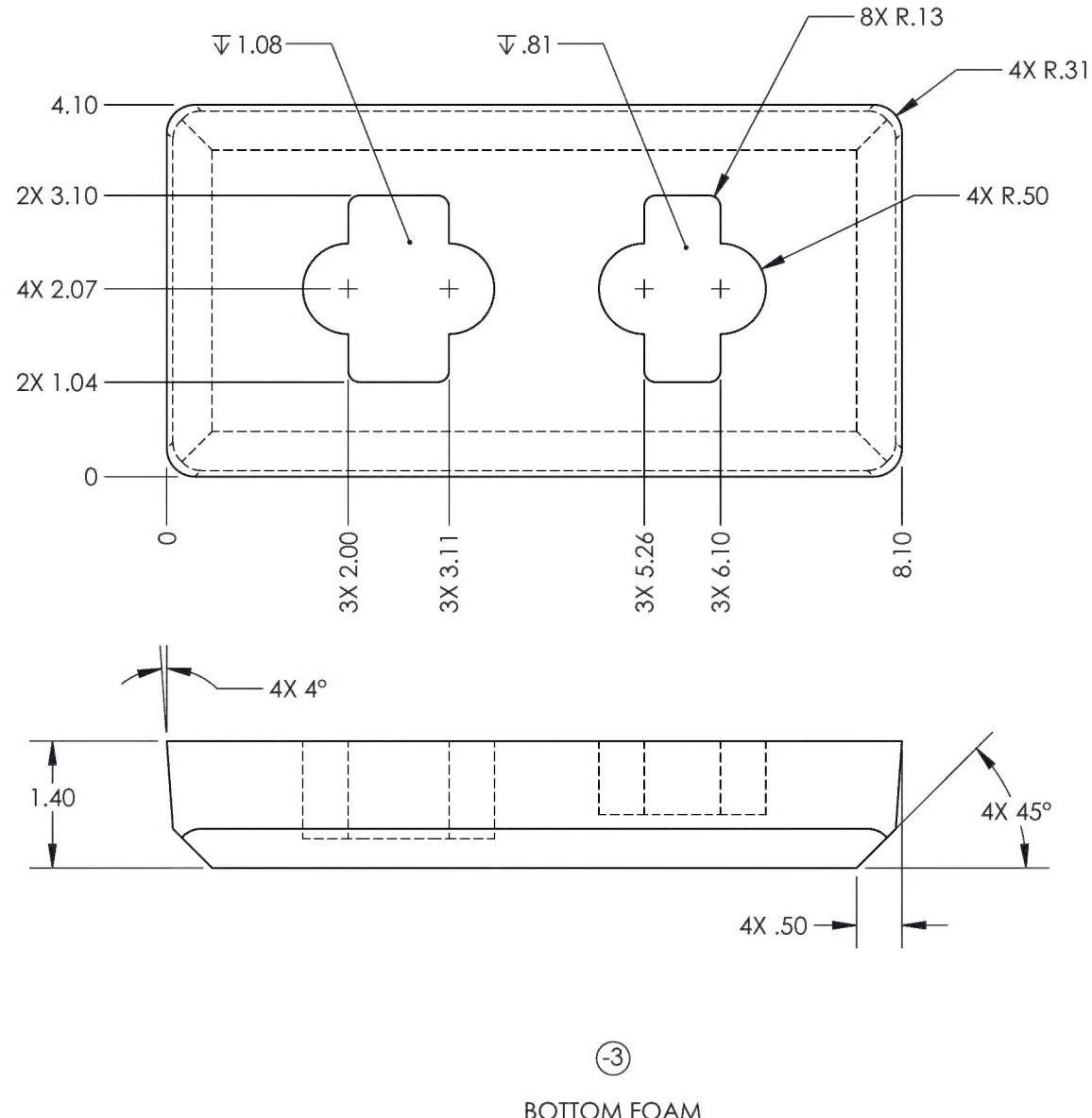
DART AEROSPACE	
TITLE	
BEARINGS - REPLACEMENT	
DWG NO.	RBT18015-1
REV	1
MATERIAL PLASTIC UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125 ✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	BELL 429
SCALE	1:1
DATE	10/6/2016
SHEET 2 OF 4	

(-1)

PLACARD

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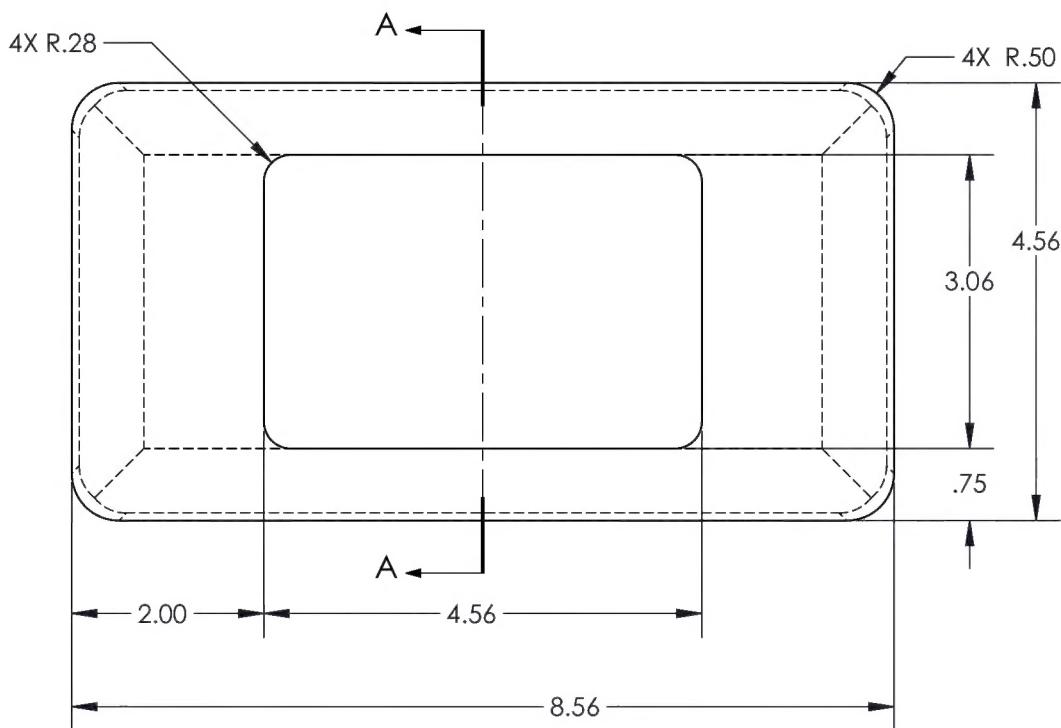
REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL APPROVED



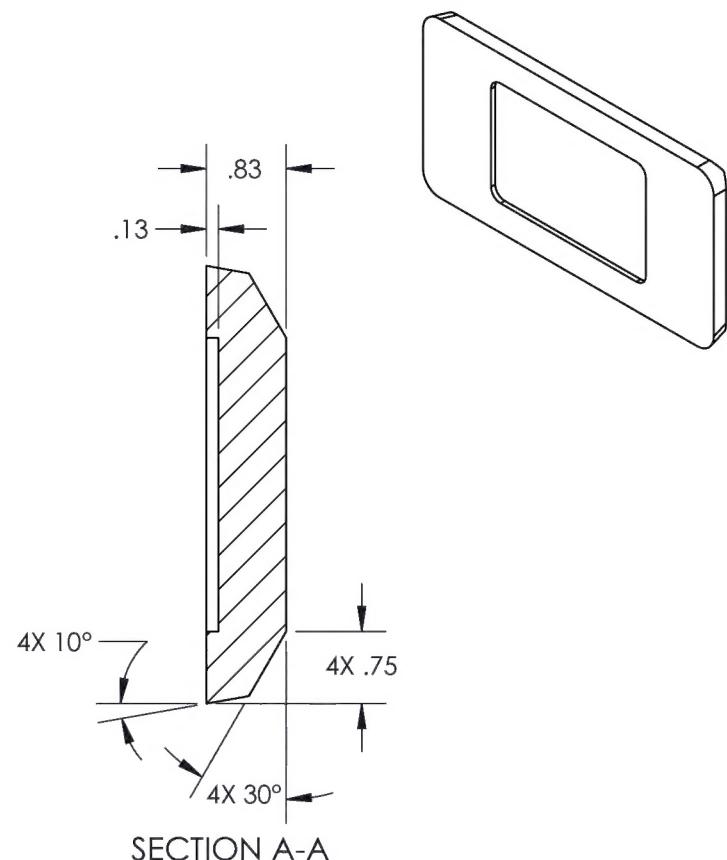
DART AEROSPACE	
TITLE	
BEARINGS - REPLACEMENT	
DWG NO.	
RBT18015-3	
REV 1	
MATERIAL ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.000 ± .010 FRACTIONS ± 1/8	
.015 x 45° OR .015R	
.000 ± .03 ANGLES ± 1°	
.000 ± .1 SURFACES = 125 ✓	
SPEC	
1. BREAK ALL SHARP EDGES	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	BELL 429
SCALE 1:2	DATE 10/6/2016
SHEET 3 OF 4	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-5)
TOP FOAM CUSHION



SECTION A-A

DART AEROSPACE	
TITLE	
BEARINGS - REPLACEMENT	
DWG NO.	
RBT18015-5	
REV 1	
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125 ✓
SPEC	
DRAWN BY: CLOUGH	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL	
BELL 429	
SCALE	1:2
DATE	10/6/2016
SHEET 4 OF 4	